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Valve

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584 engine Part
4, Cylinder
head, setting
valves, etc.~~

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Case 430

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3 - Valve
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~~Small Block~~

~~Chevy valve~~

~~adjustment made~~

~~easy Valve~~

~~Adjustment On A~~

~~4 Cylinder~~

~~Engine Valve~~

~~Adjustment With~~

~~Engine RUNNING!~~

~~— 1995 Chevy GMC~~

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~~Engine Valves~~

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to work its way
out and re-
torque of a head
can affect valve
settings. Seems
to work good for
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I530E engines.

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Sheet

Place Tooling

(A) between the

rocker arm and

the valve. Turn

the adjustment

screw (1) while

the valve

adjustment screw

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locknut (2) is prevented from turning. Adjust the valve lash until the correct specification is achieved. c. After each adjustment, tighten the valve adjustment screw locknut to 21.5 to 32.5 N·m

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(15.9 to 24 lb
ft) while the
valve adjustment
screw (1) is
held in
position.

Engine Valve

Lash -

Inspect/Adjust

An easy way to
explain which
valves need to
be adjusted it

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to number the valves 1 to 12 starting from the front of the head. With the #1 cylinder on compression stroke adjust #1 #2 #3 #6 #7 #10 valves to .025 in. Rotate engine 360 degrees. Now #6 cylinder is on

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compression
stroke and
adjusting the
remaining valves
can be
completed.

**Valve Adjustment
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XC4 Valve

Adjustment (XC4
is the

designation for

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the single cam engine that as of this date has been introduced in the 08 450 & 530 EXC & XC-W-R. On this engine several procedures are going to be different than the RFS, checking is simpler,

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changing is
slightly more
complex but
should not be

intimidating.

The good news is

this is a more

stable valve

train so

adjustments

should not need

to be quite a

frequent? Time

will tell.

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**Different valve
clearance specs
for 08 530? –**

250-530 EXC ...

Hello: Do you know if the DT 530 has a lot of power. Deville said they had problems within the 1st year, but improved after that. Do

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you know the biggest or most common problem/issues with this brand of engine? any information will help. I am looking for the best mid-size engine. I have heard good and bad things about the C9.

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**Does anyone have
any information/a
dvice on the DT**

530 ...

Adjust valve

lash. 11.

Install new

gasket, then the
valve cover.

Tighten valve

cover bolts to
specifications.

12. Install

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thermostat and
housing, then
the exhaust
manifold. 13.

Install
turbocharger and
intake manifold,
then the fuel
injector
nozzles, fuel
leak-off lines
and injection
lines. 1. Remove
turbocharger as

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outlined under
"Turbocharger,
Engine Valve
Adjustment
Replace." 2.

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DT/DTA-466,
DT-466E, DT-570,
HT-570, 530,
530E ...**

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These engines

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were used by IHC

for some heavy-duty

applications

until 1935,

although their

own large

engines (525 cu

in (8.6 L) FBD

and 648 cu in

(10.6 L) FEB)

had appeared in

1932. The medium-

duty 1930 A-

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series trucks

received the all-
new 278.7 cu in
(4.6 L) FB-3 six-
cylinder engine,
with overhead
valves and seven
main bearings.

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