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- >1) Lower the quill. >
- >2) Look for a hole in the back of the quill. >
- >3) rotate the spindle so an Allen socket lines up >
- > with the hole. > >4)
- Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that socket to another behind it. > >5) Unscrew both

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fully, and draw out

(trying to not lose them

> inside the quill. > >6)

Replace the front one (a

dog point Allen head

setscrew where > the

dog point acts as the pin

in the spindle.

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This set of instructions
works for Bridgeport
Boss 3 -6 machines with
only minor differences.

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The main difference being that Boss 3-5 machines stepped in.001 increments while the Boss 6 stepped in.0005 increments and the Boss 3-5 machines use an XDI board while the Boss 6 uses a ZDI board. This makes no difference because the installation of the BOB is identical in any case. I have included ...

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How to convert a
Bridgeport Boss 6 to
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Right hand thread for
Bridgeport mill, left
hand thread for Imports.

If the nosepiece does
not unscrew this means
the threads of the
nosepiece are bad You
may never get it off
without damaging the
nosepiece and or quill. It

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can be very expensive to replace both nose piece and quill. At this point most people live without the Collet screw and just put it back together. With the nose piece removed ...

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