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the engine with 4 pcs 5 mm allen screws . When opening the srews the injector pump will pop upwards a little. There is a shim plate between the engine body and the pump body. This must be placed back in its position when mounting.

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489291 and beyond 1. 2. 3.
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screw driver that has a Dia. which is
bigger than the heat seal hole
(Approx. 6 mm) 1/4 In. Drive screw

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driver lightly into the heat seal hole.
Turn screw driver three or four times
each way.

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