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System Manual,

GFK-2314.

Achilles Level 2

Communications

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CPE330 R8.80

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CPE330 supports  
SRTP Client and  
Modbus TCP  
Client beginning  
with Release  
8.50. The CPE330  
supports EGD  
Class 1  
beginning with  
Release 8.60.  
Refer to the  
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Manual,

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and

specifications.

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programming will be done online so that changes can be immediately tested. Proficy Machine Edition version 6.0 is used to program the RX3i PLC's. An icon for this



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program should already be on the desktop. The PLC and the PC used to program it are connected directly to the PLC either through a serial port or through the Ethernet connection.

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Title: Ge rx3i  
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JohnnyJohnson263  
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1, Published:  
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Ethernet TCP/IP

network you must

set the IP

address, using

the Initial IP

Address software

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tool. After setting the IP address, connect the RX3i and the computer running the programming software to the Ethernet Interface. For detailed information on programmer connection via Ethernet TCP/IP,

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refer to the  
TCP/IP Ethernet  
Manual

**PACSystems™ RX3i**

**IC695CPU310**

3 PACSystems™

RX3i Central

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IC695CPE305

GFK-2934B

Supports most

Series 90-30

modules and

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### disclosure 1.4

#### PROFINET

#### Operation

Overview An RX3i

PROFINET Scanner

(PNS) uses

PROFINET

communications

for data

exchange. The

same network can

also be used for

basic Ethernet

communications,

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but use of a  
separate  
Ethernet network  
and RX3i  
Ethernet  
interface is  
recommended.

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protocols over a  
four-layer  
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stack. Features  
of the RX3i  
Ethernet  
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include: The  
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used to perform  
real time  
control of  
machines,  
processes, and  
material  
handling  
systems. The CPU  
communicates  
with the  
programmer via

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the internal  
Ethernet port or  
a serial port.  
It communicates  
with I/O and  
Intelligent  
Option modules  
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later. The Cap

Pack may be

removed and

replaced while

power is applied

to the Energy

Pack (hot

swapped.)

CAUTION. When

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hot swapping Cap Packs, do not cycle power until the new Cap Pack is fully charged and operational. Cycling power before the STAT LED is solid green can result in

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