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Description: This is the 20th edition of the Merck Manual, which has been published continually since 1899, first as Merck's Manual of the Materia Medica. As the preface outlines, the first edition was "meant to be an aid to physicians and pharmacists, reminding doctors that "Memory is treacherous."

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### Merck Manual of Diagnosis and Therapy - Wikipedia

The new Merck Manual of Diagnosis and Therapy, 20th Edition is a must-have for medical students, residents, practicing physicians, nurses, and allied health professionals. It has been thoroughly updated and thoughtfully expanded with a new larger trim size to include 40% new and revised content.

### The Merck Manual of Diagnosis and Therapy, 20th Edition

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