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Toyota Production System - Wikipedia

The Just-in-time (JIT) manufacturing system is an internal system in use by its founder, Toyota Motor Corporation, but it has taken on a new look. Toyota Production System, Second Edition systematically describes the changes that have occurred to the most efficient production system in use today. Since the publication of the first edition of this book in 1983, Toyota has integrated JIT with computer integrated manufacturing technology and a strategic information system.

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The Toyota Production System uses Heijunka to solve the former by assembling a mix of models within each batch, and ensuring that there is an inventory of product proportional to the variability in demand. Furthermore, the disruption of production flow is minimised by making sure that components are sequenced to be available in the right quantity and at the right time, while changeover periods for vital processes such as die changes within the steel presses are as short as possible; often in ...

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