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A Yamaha outboard repair manual is a book of instructions detailing the process of how to fix or mend a boat motor back to factory specifications. A Yamaha repair manual, also termed a service manual or workshop manual, covers every aspect of repair—from basic outboard maintenance procedures to complete engine overhaul.

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Yamaha Outboard Boat Motor Manuals. Yamaha Marine Outboard Motor Model Identification. Yamaha outboards manufactured between 1984-2004 have an identification label located on the outboard's transom bracket. The top number is the Yamaha Model Number. The last letter in that model number identifies the engine Year.

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